I. INTRODUCTION

For several years, CEA and CNRS have undertaken an important R&D program on very high beam power accelerators. In a first step a High Intensity Light Ion Source (SILHI) has been developed to be the injector of such a machine. The SILHI main objective is to produce 100 mA proton CW beam currents at 95 keV with rms normalized emittances lower than $0.2\,\pi\,\text{mm.mrad}$. These developments are carried out in the framework of the accelerator front end prototype IPHI (High Intensity Proton Injector) [1]. Other high intensity experiments with SILHI are also devoted to the production of deuterons for irradiation tools. Deuterons are now also demanded by the future SPIRAL 2 facility, to enlarge the radioactive ion beam production. A specific paper [2] from GANIL group largely develops the SPIRAL 2 requests. At Saclay, a “low” intensity (5 mA) deuteron source is presently under study. The negative ion test stand which delivered its first $^3$He ions at the beginning of 2002 is still under development.

The SILHI ECR ion source, operating at 2.45 GHz, is regularly producing more than 100 mA proton beams [3]. Section II presents the recent measurements performed since the restart of the source in its new location. It also reports on emittance measurements performed before the displacement. The deuteron source studies undertaken to fit in with the SPIRAL 2 demand are reported in section III where the permanent magnet structure and the extraction system are presented.

The recent $^3$He ion source development is briefly summarized. Two companion papers will develop either the theoretical approach [4] or the experimental results [5] obtained since the plasma chamber is divided in 2 parts by a stainless steel grid.

II. PROTON BEAM MEASUREMENTS

II-1 Easy restart

The installation was completely disassembled to be moved in the IPHI building. In 2001, an oil contamination led to important troubles with low proton fraction and high spark rate [3]. The 2 turbomolecular pumping groups were serviced and all the vacuum chambers were chemically cleaned. To avoid new contamination, dry pumps were envisaged. But this kind of pump is not able to evacuate the hydrogen gas flow. So the first part of the LEBT (Low Energy Beam Transport) line is equipped with a classical pump and the second part with a dry pump.

By tuning the source parameters at standard values, the first extracted beam reached more than 70 mA within a few minutes. And it took only a few days to extract more than 100 mA. A few weeks later, while the source was producing a 93 mA total beam at 95 kV during a 70 hour period, only one beam trip occurred for 2.5 minutes. The same behaviour was already observed after the first moving in 1998.
II-2 Emittance measurements

The Emittance Measurement Unit (EMU) allows separate beam species analysis and emittance measurements for the desired particle beam. It is made of 3 parts:
- the 0.2 mm diameter tantalum sampler located in a water cooled copper block,
- the permanent magnet Wien filter with adjustable electric field [6]
- and finally the wire for beamlet intensity measurement. A polarized plate located in front of the wire minimizes the secondary electron effects.

By using a stepping motor, the sampler is moved along a beam diameter with steps as low as 0.1 mm. For each position, it is possible to perform species analysis by varying the electric field from 0 to 10 kV/cm. To do emittance measurements, the beamlet divergence is deduced from the width of the collected current peak on the wire. The sampler position and the average potential value for the peak give the global divergence of the considered beam. Automatic procedures allow emittance measurements within a few minutes.

The EMU was first installed at the exit of the accelerator column. The proton beam parameters were 97 mA intensity (120 mA total) and 95 keV energy. By varying the intermediate electrode voltage (named HTEI) from 27 to 49 kV, the emittance value ranges from 0.155 to 0.175 π mm.mrad. The minimum value occurs at HTEI = 43 kV.

Then the EMU was moved to the end of the LEBT. As a result, the measurements indicate an emittance growth and a small variation of the emittance value (from 0.269 to 0.285 π mm.mrad) while changing HTEI from 31 to 39 kV. However, a great influence of the second LEBT solenoid intensity (from 110 to 140 A) is observed on the emittance value (from 0.4 to 0.23 π mm.mrad). The minimum value of 0.23 π mm.mrad has been measured downstream a cross over for a 70 mA proton beam.

II-3 Optical diagnostics

High intensity beam diagnostic development is an important issue of the SILHI program. The requested beam power density (close to 100 mA over 6 mm diameter) prohibits interceptive diagnostics at the IPHI RFQ entrance. Optical diagnostics are under development [7].

Direct Fluorescence Beam Profile Measurement with CCD camera (C1 on Fig. 1) perpendicular to the beam direction allows valid beam centre position measurements. However, comparisons performed with electrical profiler in pulsed mode indicate some profile shape discrepancies. A second CCD camera (C2 on Fig. 1) was installed in the focal plane of a spectrometer (resolution better than 0.1 nm). Doppler shift observation of the hydrogen Balmer series allows isolating the fluorescence only resulting from proton beam interaction with the residual gas. Doppler shift analysis shows a smaller beam size for the proton beam profile (compared with the C1 camera measurements). This difference is explained by the H₂⁺ and H₃⁺ beams and also by second step processes involved in the fluorescence. The observed beam size difference remains constant whatever the beam size resulting in different focusing conditions. Extensive studies will be carried out to improve this method.

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III. DEUTERON SOURCE DESIGN

SPIRAL 2 is a new project under study at GANIL. The goal of this facility consists in extending the possible radioactive ion beam types [2]. While SPIRAL 1 uses the projectile fragmentation for radioactive nuclei production, SPIRAL 2 is based on the fission of a Uranium carbide target induced by neutrons. The neutron flow will be produced by interaction of deuteron beam with a Carbon target. SPIRAL 2 requires a maximum of 5 mA - 40 keV CW D⁺ beam (at the RFQ entrance) with rms normalized emittances lower than 0.2 π mm.mrad.

Taking into account the deuteron experiments already successfully performed with SILHI (130 mA at 100 keV in pulsed mode) [8], the design of such a source fulfilling the SPIRAL 2 requirements has been undertaken. After the SILHI moving to the final site, a 70 mA proton beam has been rapidly obtained with classical magnetic configuration. This reproducible result authorizes us to propose a 2.45 GHz ECR source of which the magnetic field is provided by permanent magnets. To obtain similar magnetic configuration, simulations have been carried out with OPERA-2D from VectorFields. The magnetic material characteristics were chosen with the GANIL group who routinely uses permanent magnets for heavy ion ECR sources. Moreover, code crosscheck has been achieved with the GANIL Poisson code.

As a result, a single 180 mm long NdFeB ring leads to an axial magnetic field (in the plasma chamber) similar to the SILHI configuration. Obviously, the reversed field does not exit on both sides with the coils. The use of permanent magnets does not lead to source exit emittance growth due to the reversed field [9]. In fact, three shorter (50 mm long) rings will allow a slight tuning by independently moving them. Each ring will be made of a 24 elementary NdFeB magnets assembled in an aluminum shell. The plasma chamber will keep the SILHI design with the RF window protected behind a bend, the ridged transition and the 2 Boron Nitride discs at both ends.
In addition, to keep a high plasma density leading to higher deuteron fraction, the extraction system has been studied with a 2.5 mm diameter emission aperture. The maximum requested deuteron current is 5 mA but a second running mode asks for the ability to deliver only 150 µA with comparable emittance. This imposes a flexible design [6]. This design will greatly help the accelerator conditioning which will demand a progressive increase of the current (from 0.1 to 5 mA). To keep a small emittance, 2 tunable intermediate electrodes are envisaged (Fig. 2). A repeller will allow avoiding backstreaming electrons. No important space charge compensation is expected due to very low pressure in the LEBT. The 5 mA D\(^+\) beam simulations lead to an emittance value as small as 0.02 \(\pi\) mm.mrad.

Nevertheless, specific lines easily observed with a spectrometer indicate the presence of excited hydrogen molecules able to produce H\(^-\) ions. The small intensity of extracted negative ion has been attributed to ion destruction by the microwaves and high energy electrons. A stainless steel grid has been installed across the plasma chamber (at 85 mm from the extraction aperture) to avoid RF penetration up to the plasma electrode. Immediately the H beam intensity increased by a factor of 2. Then by adjusting the position of the grid in the plasma chamber, the current reached up to 80 \(\mu\)A. To optimize the electron energy in the production zone, the grid was biased by a power supply. A new jump has been observed and the source is now producing more than 800 \(\mu\)A H\(^-\) ion current beam in pulsed mode (Fig. 3).

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